

Available planking:

1. Nominal 2" x 10" x .078" thick 6063 T6 aluminum alloy available in 15', 21', and 27' as one continuous piece.
2. Seats are nominal 2" x 10" #1 stadium grade Southern Yellow Pine.
3. Seats are nominal 2-1/2" x 10" colorful fiberglass and foot planks are mill finish aluminum.

Frames are fabricated from 2" x 2" x 3/16" 6061-T6 aluminum angles.

X braces are fabricated from 3/8" x 1-1/2" 6061-T6 aluminum flat bars.

Seat brackets are fabricated from 1/8" 6061-T6 aluminum extrusions

All pieces are joined by 1/2" diameter zinc/empigard plated bolts or 3/8" flange head.

We use bolts rather than welds to avoid stress cracking associated with welds.

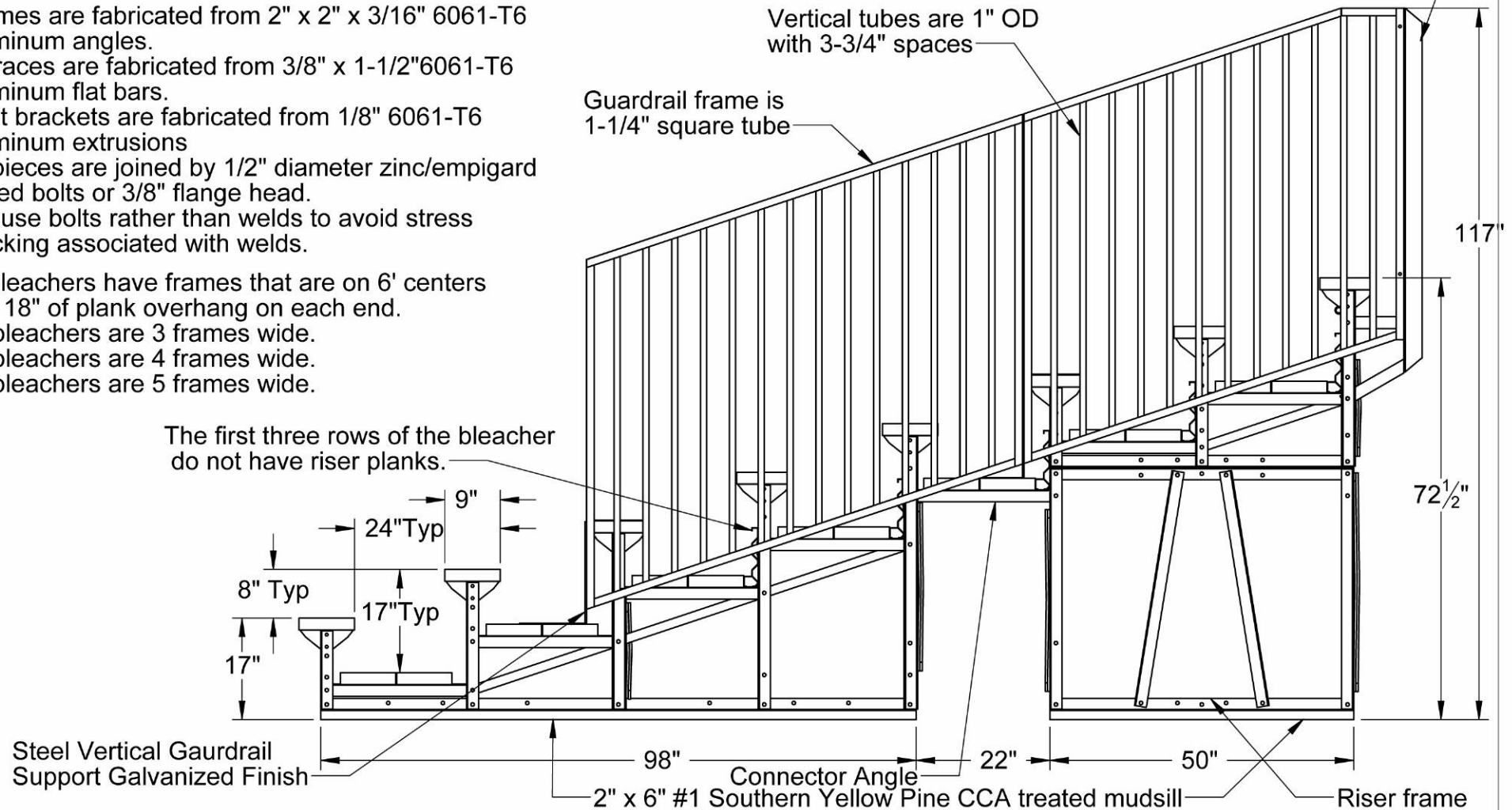
All bleachers have frames that are on 6' centers with 18" of plank overhang on each end.

15' bleachers are 3 frames wide.

21' bleachers are 4 frames wide.

27' bleachers are 5 frames wide.

The first three rows of the bleacher do not have riser planks.



THESE FRAMES ARE DESIGNED AND TESTED TO BE IN ACCORDANCE WITH FEDERAL SPEC # RR-B-425-C AND THE 2006 IBC WITH THE EXCEPTION OF THE REQUIREMENT FOR AN AISLE.

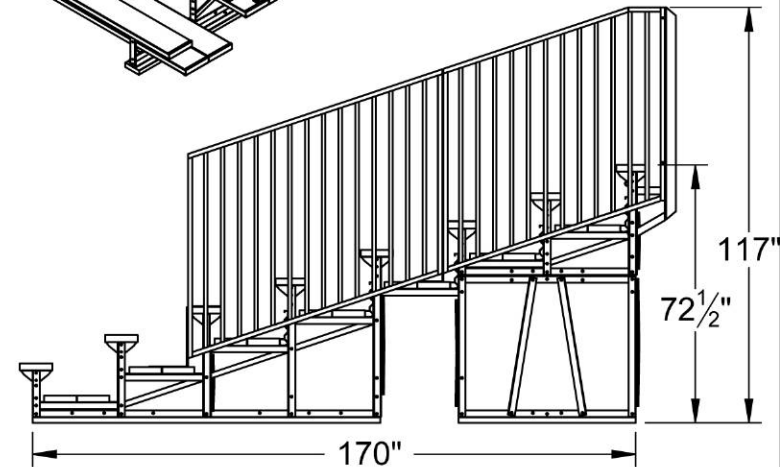
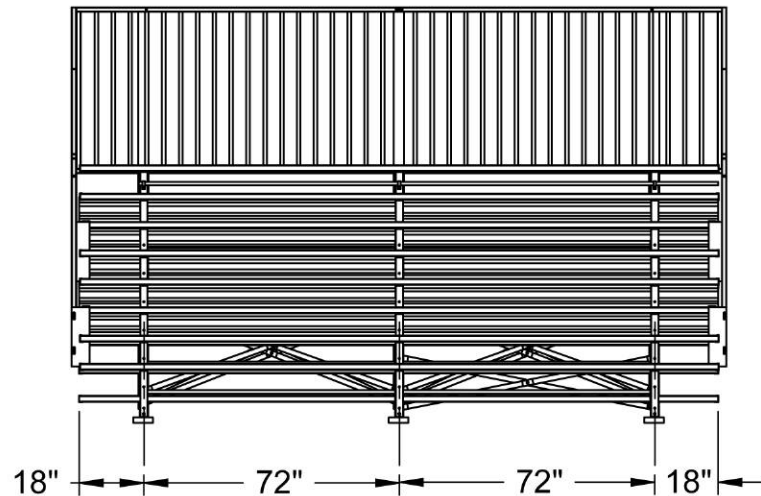
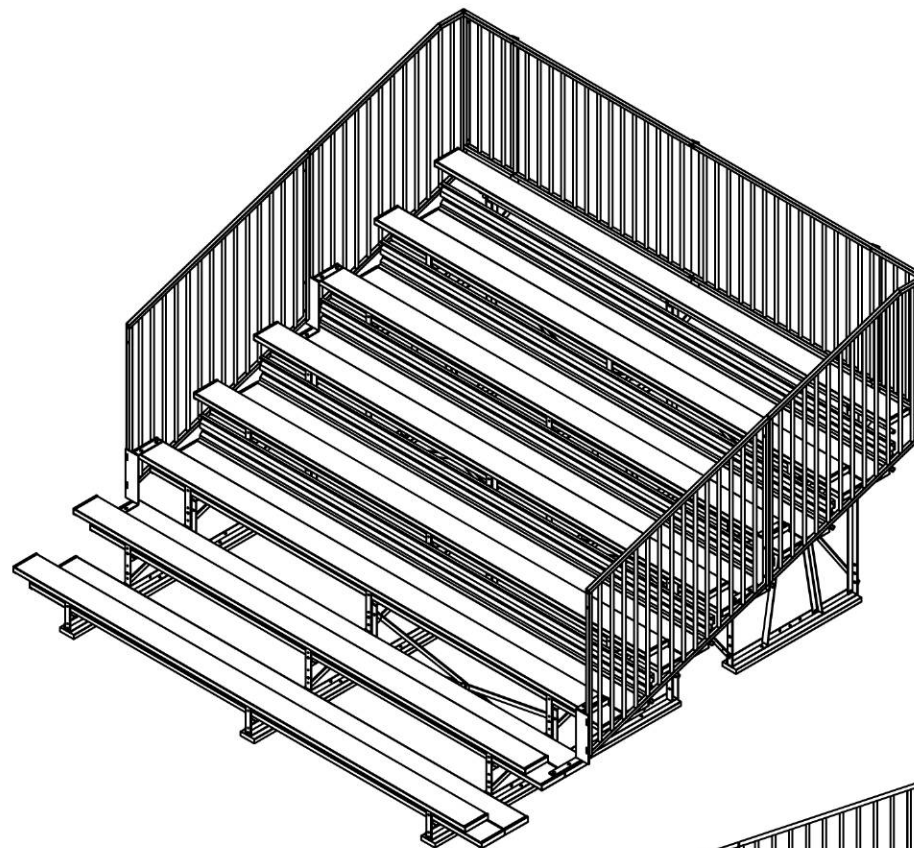
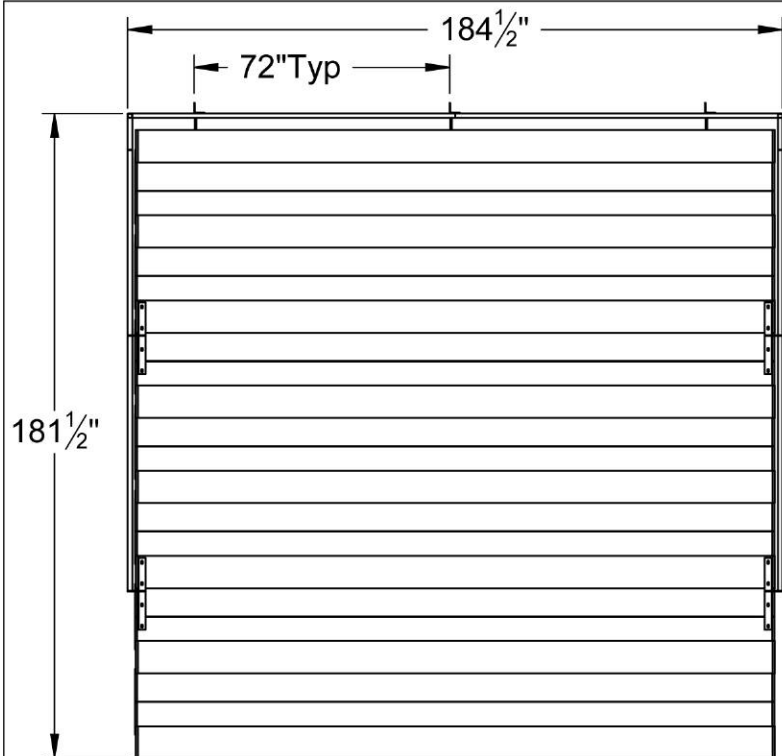
	Initials	Date	<b>Spec Drawing</b>	Model #: BLA8A15V4F4	
Created:	TJB	5/25/2010	Description: Aluminum 9 row bleacher with aluminum plank, guard railing, and double foot boards		
Saved:		11/1/2012			
S:\CADD\RWGS\Solidworks\Bleachers\Spec Drawings\					

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Path to Part or Assy - BLA8A15V4F4

S:\CADDRWGS\Solidworks\Bleachers\BLA\BLA Assemblies\Bleachers (170") Configuration - BLA8A15V4F4

MODEL NUMBER. <b>BLA8A15V4F4</b>		WT.	
DRAWN BY <b>PAVEL</b>	DATE <b>5/25/2010</b>	Sheet 1 of 3	SCALE <b>NONE</b>