Material Specifications and Notes:

- 1. All structural steel tubing shall be ASTM A-500 Grade B-C
- 2. All other steel (plates, gussets, etc.) shall be ASTM A-36.
- 3. All welding is to be done in accordance with the latest AWS standards.
- 4. Standard bolts to be ASTM A-325 & threaded rod to be ASTM B-7 unless otherwise noted.
- 5. All fabricated steel & structural tubes are blasted to a near-white condition prior to application of primer and top coat.
 - -Primer: Zinc Rich
- -Top coat: TGIC powder coating 6. Metal roofing shall be pre-cut 24ga. x 1 1/4" dp x 36" wide, Fy =50ksi steel panels.

Erection Notes:

All members must be properly braced until the complete structural system has been constructed. Bracing material and method is the responsibility of the G.C.

This building has been designed as a free standing, open structure. If walls or other modifications are to be made, the structure must be be re-engineered prior to these modifications.

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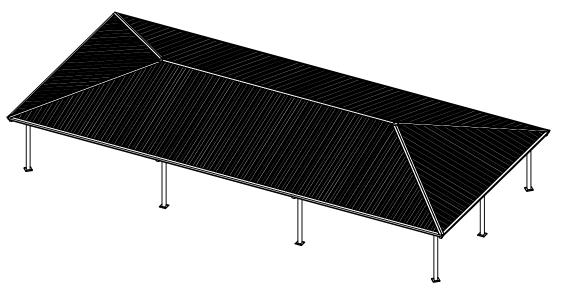
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Model #: HE3064-AS
30'-0" x 64'-0" Hip End Shelter
7'-6" Eave Height
4:12 Pitch

Preliminary Drawings

All quotation drawings are preliminary only, not to be used for installation of any kind.

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Rev Date & Description:				General Specs and Notes			
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