## Material Specifications and Notes:

- 1. All structural steel tubing shall be ASTM A-500 Grade B-C
- 2. All other steel (plates, gussets, etc.) shall be ASTM A-36.
- 3. All welding is to be done in accordance with the latest AWS standards.
- 4. Standard bolts to be ASTM A-325 & threaded rod to be ASTM B-7 unless otherwise noted.
- 5. All fabricated steel & structural tubes are blasted to a near-white condition prior to application of primer and top coat.
  - -Primer: Zinc Rich
  - -Top coat: TGIC powder coating
- 6. Metal roofing shall be pre-cut 24ga. x 1 1/4" dp x 36" wide, Fy =50ksi steel panels.

## **Erection Notes:**

All members must be properly braced until the complete structural system has been constructed. Bracing material and method is the responsibility of the G.C.

This building has been designed as a free standing, open structure. If walls or other modifications are to be made, the structure must be be re-engineered prior to these modifications.

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N.I.C. = NOT IN CONTRACT G.C. = GENERAL CONTRACTOR

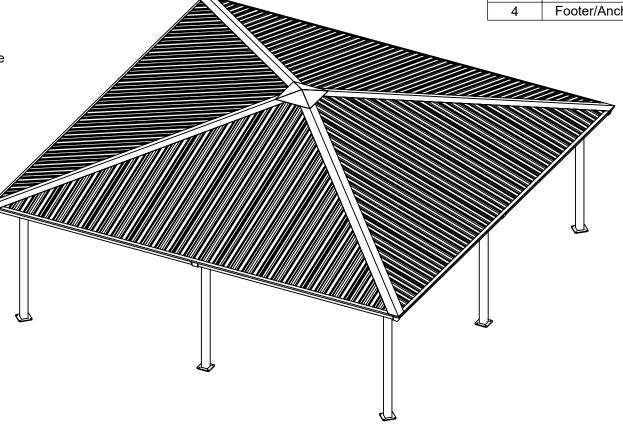
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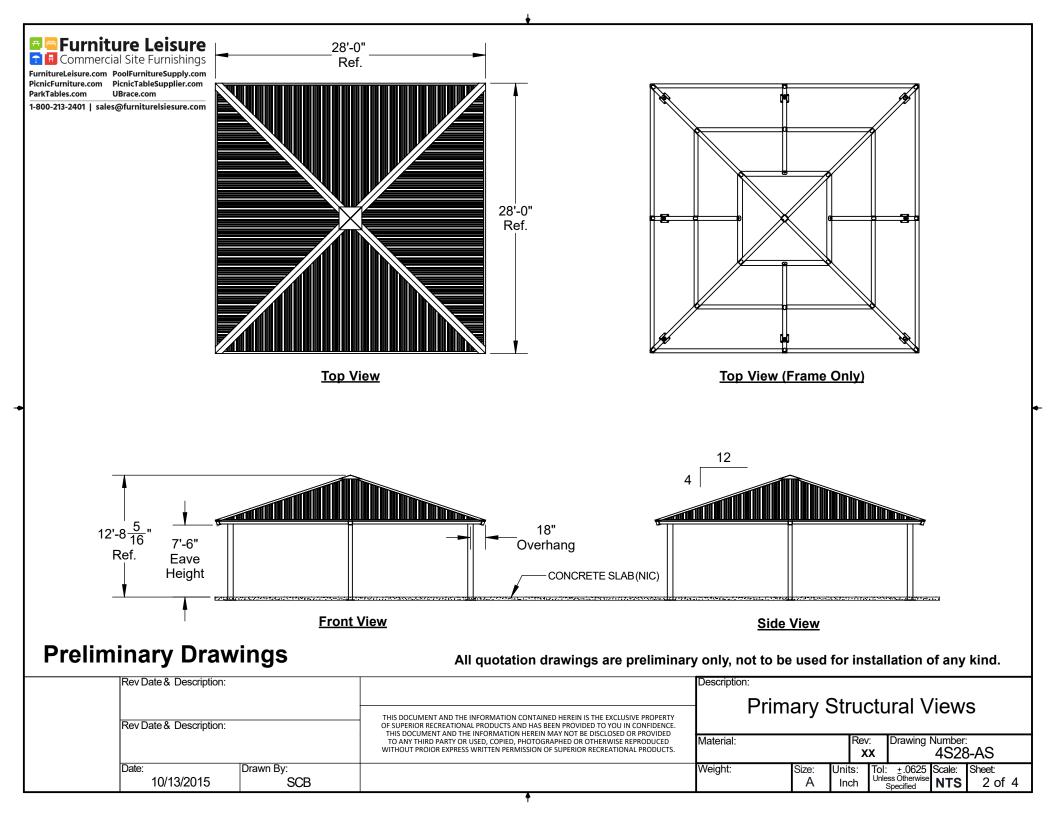


Model #: 4S28-AS 28'-0" x 28'-0" Square Shelter 7'-6" Eave Height 4:12 Pitch

## **Preliminary Drawings**

All quotation drawings are preliminary only, not to be used for installation of any kind.

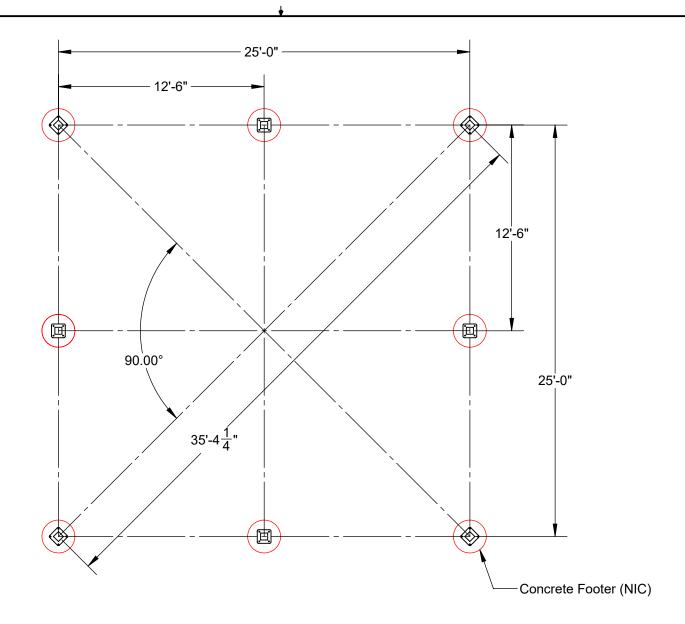
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## **Preliminary Drawings**

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