

PLANKING AVAILABLE

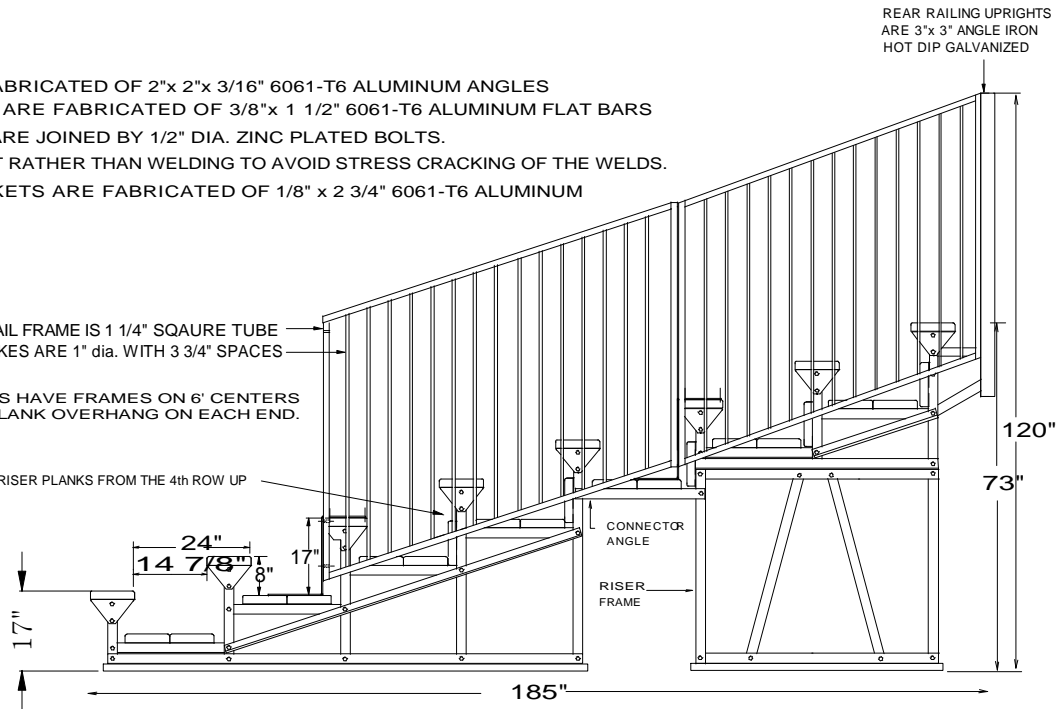
NOMINAL 2"x 10"x .078" THICK 6063 T6 ALUMINUM ALLOY AVAILABLE IN, 15', 21' and 27' AS ONE CONTINUOUS PIECE.
SEAT PLANKS ARE ANODIZED 204-R1, FOOT PLANKS ARE MILL FINISH.

FRAME IS FABRICATED OF 2"x 2"x 3/16" 6061-T6 ALUMINUM ANGLES
"X" BRACES ARE FABRICATED OF 3/8"x 1 1/2" 6061-T6 ALUMINUM FLAT BARS
ALL PIECES ARE JOINED BY 1/2" DIA. ZINC PLATED BOLTS.
WE USE BOLT RATHER THAN WELDING TO AVOID STRESS CRACKING OF THE WELDS.
SEAT BRACKETS ARE FABRICATED OF 1/8" x 2 3/4" 6061-T6 ALUMINUM

GUARDRAIL FRAME IS 1 1/4" SQUARE TUBE
VERTICAL SPOKES ARE 1" dia. WITH 3 3/4" SPACES

ALL BLEACHERS HAVE FRAMES ON 6" CENTERS
WITH 18" OF PLANK OVERHANG ON EACH END.

VERTICAL RISER PLANKS FROM THE 4th ROW UP



BLA8 FRAME SPECIFICATIONS

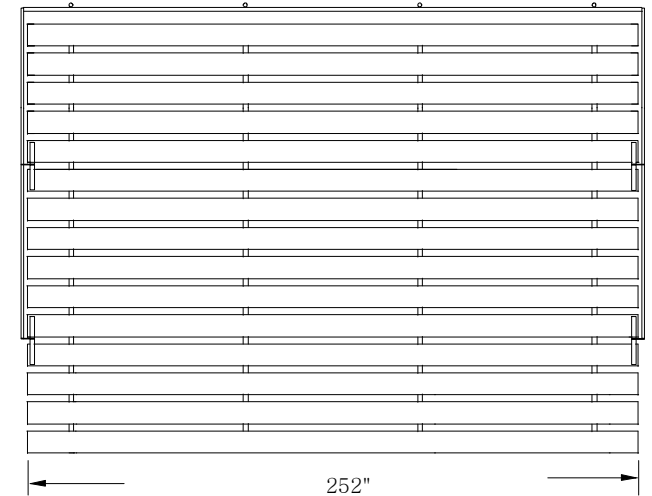
THESE FRAMES ARE DESIGNED AND TESTED TO BE IN ACCORDANCE WITH
FEDERAL SPEC # RR-B-425-C

FILE No. BLA8A21V4F4 Specs

KAY PARK-REC CORP.
1301 PINE ST.
JANESVILLE, IA 50647
1-800-553-2476

Seats 112

overhead view shown with single foot plank for clarity



BLA8A21V4F4